

Illinois Department of Transportation  
Bureau of Materials and Physical Research  
**APPROVED LIST OF CORRUGATED SHEET STEEL BEAMS FOR HIGHWAY GUARD RAIL**  
**July 28, 2006**

**This list supersedes the April 28, 2006 list.**

This list replaces Policy Memorandum 02-03 "Brand Registration And Guarantee For Corrugated Sheet Steel Beams For Highway Guard Rail" dated April 15, 2002.

Standard Specifications for Road and Bridge Construction Section 1006.25 (Adopted January 1, 2002)

The field inspector must check the zinc coating per the requirements of AASHTO M 180 by means of a magnetic thickness gage.  
Material Code: 55101, 55102, 55106, 55110 or 55112

Central Fabricators, Inc. P.O. box 930 Kosciusko, MS 39090  Producer Number: 6016-01	Gregory Highway Products Inc. 4100 13 <sup>th</sup> Street SW Canton, OH 44706  Producer Number: 795-01 <a href="http://www.gregorycorp.com/">http://www.gregorycorp.com/</a>	Highway Safety Corporation P.O. box 358 Glastonbury, CT 06033  Producer Number: 5628-01 <a href="http://www.highwaysafety.net/">http://www.highwaysafety.net/</a>
Highway Safety Corporation 473 West Fairground Street Marion, OH 43302  Producer Number: 5628-02 <a href="http://www.highwaysafety.net/">http://www.highwaysafety.net/</a>	Highway Safety System, LLC 6850 North Tripp Ave., Lincolnwood, IL 60712  Producer Number: 6251-01	Trinity Industries, Inc. P.O. Box 7596 Ft. Worth, TX 76111  Producer Number: 2214-02 <a href="http://www.trin.net/">http://www.trin.net/</a>
Trinity Industries, Inc. 425 E. O'Conner Lima, OH 45802  Producer Number: 2214-03 <a href="http://www.trin.net/">http://www.trin.net/</a>	Trinity Industries, Inc. 1170 N. State Street Girard, OH 44470  Producer Number: 2214-06 <a href="http://www.trin.net/">http://www.trin.net/</a>	Trinity Industries, Inc. 950 West 400 South Centerville, UT 84014  Producer Number: 2214-07 <a href="http://www.trin.net/">http://www.trin.net/</a>
R.G. Steel Corporation P.O. Box 356 Pulaski, PA 16143  Producer Number: 5334-01 <a href="http://www.rgsteel.com/">http://www.rgsteel.com/</a>		

**Domestic Steel Act Applies:**

All iron and steel products, which are to be incorporated into state projects shall be domestically manufactured or produced and fabricated. The Contractor shall obtain from the iron or steel producer and/or fabricator, in addition to the mill analysis, a certification that all iron or steel materials meet these domestic source requirements. The application of all coatings, epoxy, galvanizing, painting, etc., to metal products shall be domestically applied.